

# Simply a question of better measurement



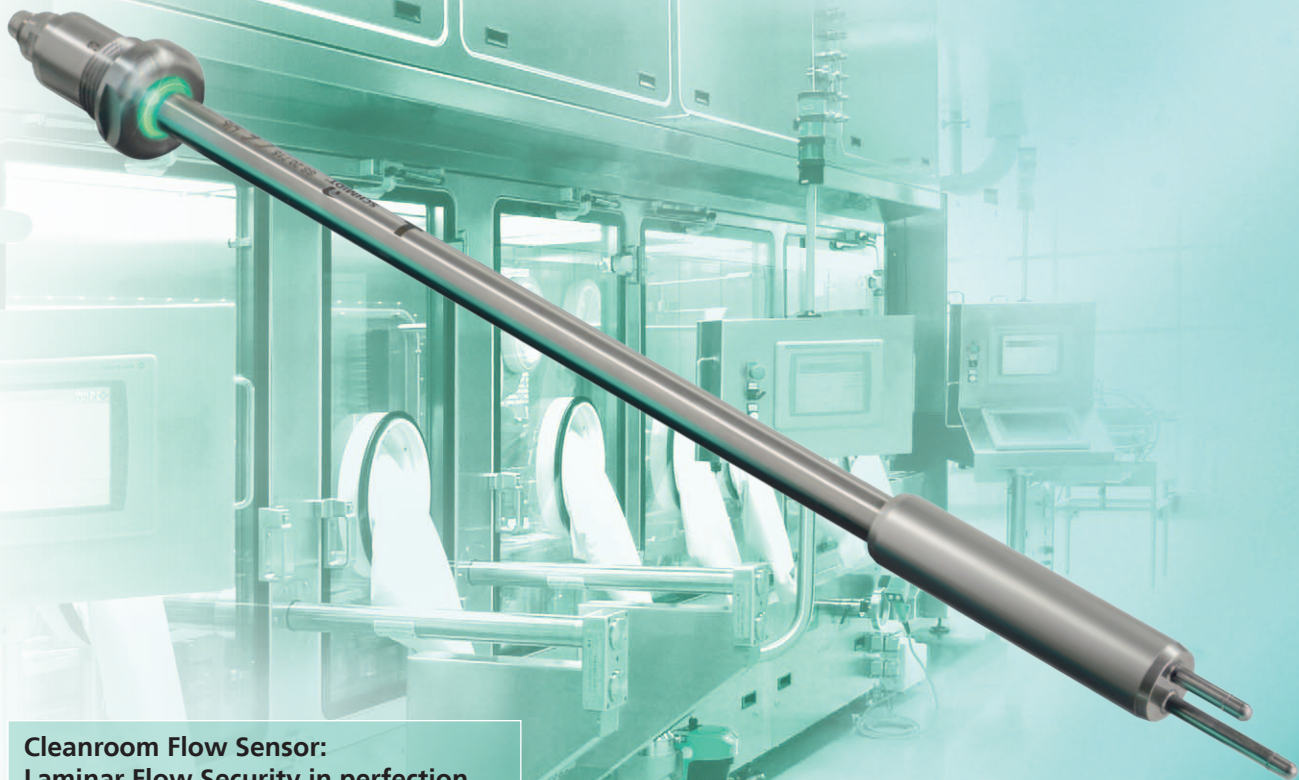
## SCHMIDT® Laminar-Flow Sensor SS 20.715 LED

### Robust validation of laminar flow

- Validation of laminar flow applications
- Sensor elements completely encapsulated in stainless steel
- Easy to clean and resistant against H<sub>2</sub>O<sub>2</sub>
- GMP-compliant and robust design
- 'Plug and Play' and quick assembly
- Precise measurement of low flow velocities [w<sub>N</sub>]
- Straight and angled design for wall or ceiling mounting

Industrial processes

Cleanroom and pharmaceuticals



**Cleanroom Flow Sensor:  
Laminar Flow Security in perfection  
and GMP-compliant design!**

Perfect for validation of laminar flow  
in applications with frequent cleaning  
intervals or product changes.

Sensor elements completely  
encapsulated in stainless steel



## Flow monitoring in cleanrooms and clean zones

A direction-defined airflow in cleanrooms protects the products against contamination and unwanted particles will be safely evacuated. To do so, a uniform air flow from the ceiling to the floor ("oriented, low-turbulence displacement flow") is maintained in cleanrooms of high purity levels. The monitoring range is from  $w_N = 0.36$  to  $0.54$  m/s flow velocity. In the cleanroom, the measurements are made behind terminal filters. Since the recirculation of air is reduced during standstill periods, an extremely precise measurement of the air velocity is mandatory from  $0.1$  m/s onwards.

## Air flow measurement and control by SCHMIDT® Flow Sensor SS 20.715 LED

The thermal SCHMIDT® Flow Sensor SS 20.715 LED is the robust solution for extremely challenging cleanroom applications. Product changes in pharmaceutical filling systems or internal requirements force operators of cleanrooms and systems in clean zones to clean them regularly. When aggressive media is used for cleaning or more intensive cleaning is required due to considerable or very stubborn contamination, the new SS 20.715 LED laminar flow sensor with double-pin sensor head made of stainless steel is the first choice.

The double-pin sensor head has been designed to meet the aforementioned requirements and, due to the sensor elements being completely encapsulated in stainless steel these are ideally suited for extremely demanding applications. In addition to the flow velocity, the SS 20.715 LED also measures the process temperature, with a range of  $-20$  to  $+70$  °C.

Thanks to the SCHMIDT® cleanroom-compliant quick assembly kit, the flow sensor can be installed easily or even exchanged for an existing sensor without any additional effort.

On request the SS 20.715 LED can also be delivered with a DAKKS accredited calibration.

## Technical data

|  |  |
|--|--|
| Measuring parameters   | Standard velocity $w_N$ of air, based on standard conditions $20$ °C and $1013.25$ hPa; Medium temperature $T_M$ |
| Measuring range $w_N$  | $0.1 \dots 1 / 2.5 / 10$ m/s   |
| Measuring range $T_M$  | $-20 \dots +70$ °C   |
| Measuring accuracy <sup>1)</sup> $w_N$<br>- Standard<br>- High precision | $\pm(3 \%$ of measured value $+ 0.05$ m/s)<br>$\pm(1 \%$ of measured value $+ 0.04$ m/s)                         |
| Measuring accuracy $T_M$<br>( $w_N \geq 0.3$ m/s)                        | $\pm 1$ K ( $T_M = 10 \dots 30$ °C)<br>$\pm 2$ K (rest of measuring range $T_M$ )                                |
| Response time ( $t_{90}$ ) $w_N$   | $15$ s   |
| Signal outputs<br>- Voltage output<br>- Current output                   | 2 analogue outputs: $w_N$ and $T_M$<br>$0 \dots 10$ V<br>$4 \dots 20$ mA   |
| Operating voltage $U_B$  | $24$ V DC $\pm 20 \%$  |
| Pressure range   | Atmospheric ( $700 \dots 1,300$ hPa)   |
| Humidity   | $< 95 \%$ rH (in measurement operation)  |
| Operating temperature  | $-20 \dots +70$ °C   |
| Connection   | M9 connector, male, 7-pole   |
| Probe length   | $150$ mm x $300$ mm angulated<br>$270$ mm x $300$ mm angulated<br>$300$ mm straight                              |
| Material   | Stainless steel 1.4404<br>Gluing groove with $H_2O_2$ resistant epoxy resin                                      |
| Type of protection   | IP65   |
| Protection class   | III (SELV), PELV (EN 50178)  |
| DAKKS accredited calibration   | Available on request   |

<sup>1)</sup> under reference conditions, related to the calibration reference

## Order code SCHMIDT® Flow Sensor SS 20.715 LED

|                                     | Description  | Article number |   |   |   |   |   |   |   |
|-------------------------------------|--|----------------|---|---|---|---|---|---|---|
|                                     |  | 566 900        | A | B | C | D | E | F | G |
| Basic sensor                        | SCHMIDT® Flow Sensor SS 20.715 LED                             |                |   |   |   |   |   |   |   |
| Type                                | Standard   |                | 1 |   |   |   |   |   |   |
| Mechanical type                     | Sensor length $150$ mm x $300$ mm (angulated)                  |                |   | 1 |   |   |   |   |   |
|                                     | Sensor length $270$ mm x $300$ mm (angulated)                  |                |   | 2 |   |   |   |   |   |
|                                     | Sensor length $300$ mm (straight)                              |                |   | 3 |   |   |   |   |   |
| Mechanical fixation                 | Threaded bush M25 with counter nut                             |                |   |   | 1 |   |   |   |   |
|                                     | Threaded bush M25 with thread adaptor M25 x 1.5 to PG21        |                |   |   | 2 |   |   |   |   |
|                                     | Threaded bush M25 with shank nut                               |                |   |   | 3 |   |   |   |   |
|                                     | Welding bush   |                |   |   | 4 |   |   |   |   |
|                                     | Flange bush  |                |   |   | 5 |   |   |   |   |
|                                     | Without fixation material                                      |                |   |   | 6 |   |   |   |   |
| Measuring range                     | $0 \dots 1$ m/s  |                |   |   |   | 1 |   |   |   |
|                                     | $0 \dots 2.5$ m/s  |                |   |   |   | 2 |   |   |   |
|                                     | $0 \dots 10$ m/s   |                |   |   |   | 3 |   |   |   |
| Output signal                       | $0 \dots 10$ V   |                |   |   |   |   | 1 |   |   |
|                                     | $4 \dots 20$ mA  |                |   |   |   |   | 2 |   |   |
| Adjustment accuracy and calibration | Standard adjustment without certificate                        |                |   |   |   |   |   | 1 |   |
|                                     | Standard adjustment with factory calibration certificate       |                |   |   |   |   |   | 2 |   |
|                                     | High precision adjustment with factory calibration certificate |                |   |   |   |   |   | 3 |   |
| Sensor programming                  | Factory setting  |                |   |   |   |   |   |   | 1 |

Want to learn more about the SCHMIDT® Flow Sensor? Further information is available on our website [www.schmidt-sensors.com](http://www.schmidt-sensors.com) or from Mr. Oliver Joos, phone  $+49$  7724 / 899-198 or by e-mail at [o.joos@schmidttechnology.de](mailto:o.joos@schmidttechnology.de)